



# ADHESIVE TECHNICAL SPECIFICATIONS



## TECHNICAL INFORMATION

Description- Unfilled adhesive

Application- Edge banding

- Edging material: Solid wood, veneer, melamine, polyester, HPL\*, PVC\*, ABS\*, PP\*
- Soft forming even with difficult-to-bond profiles
- Suitable for processing centres (BAZ) with direct application

### Product Properties

- Medium viscosity
- Universal hotmelt adhesive
- Very good thermal resistance
- Produces tight joints virtually not visible
- Very high heat resistance
- High glue mileage
- Very good wetting
- Permits smooth surfaces even with very flexible edging materials
- High final bond strength

### Technical data

Softening Point, Ring & Ball, °C	- 110
Viscosity, Brookfield-180 °C, mPa.s	- 140,000
Viscosity, Brookfield-200 °C, mPa.s	- 75,000
Heat Resistance, °C	- 90

Tested with 0.6 mm oak veneer using the Henkel method of increasing temperature.



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